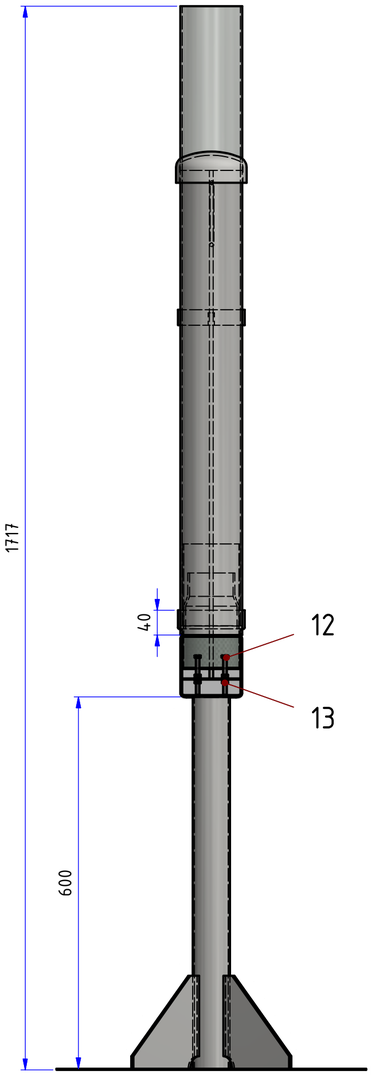

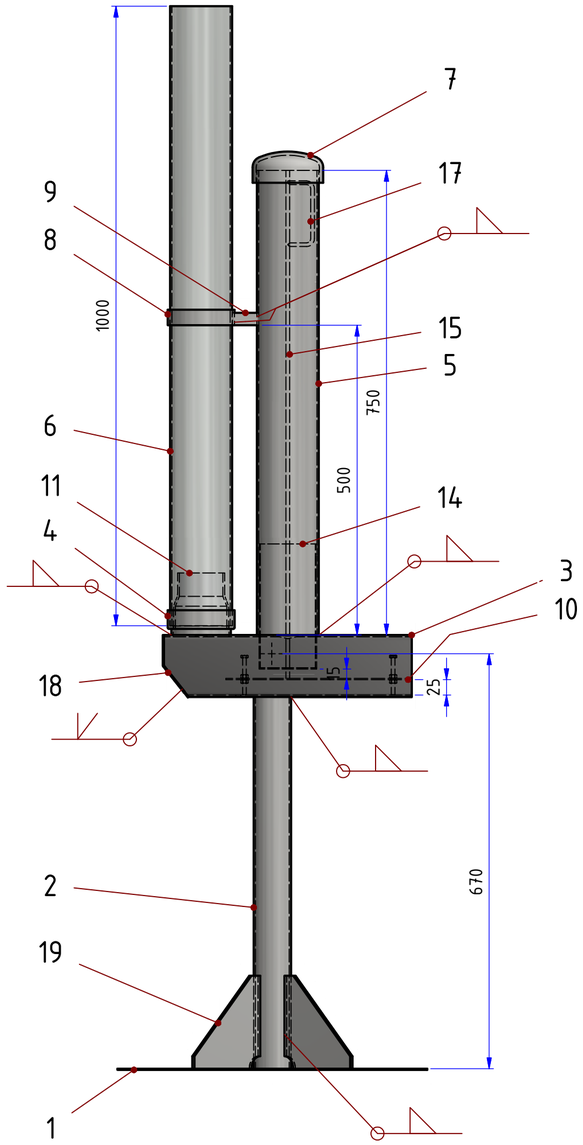

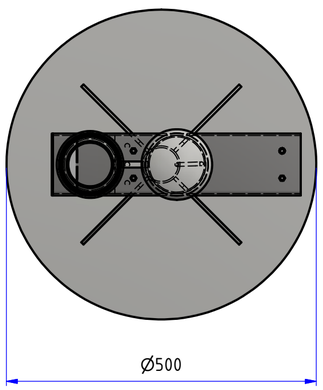

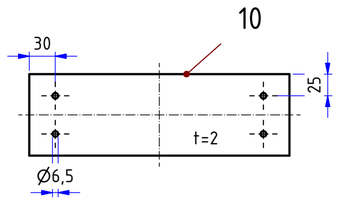

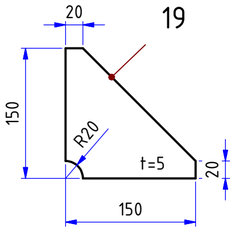

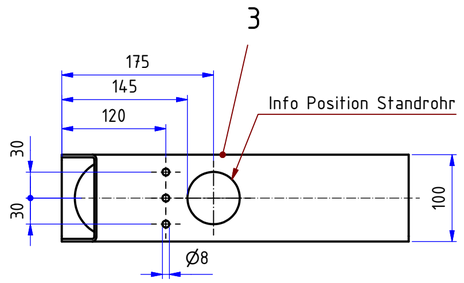

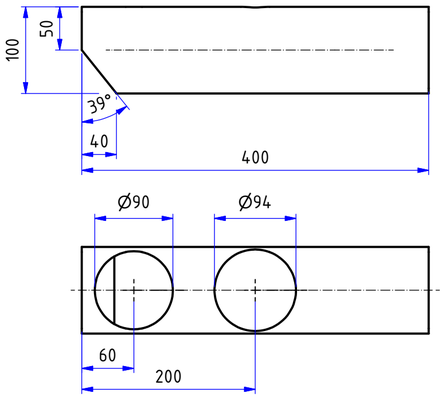

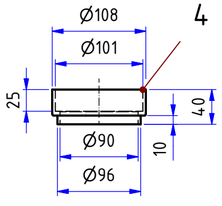

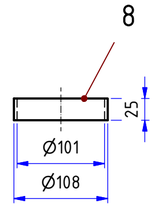

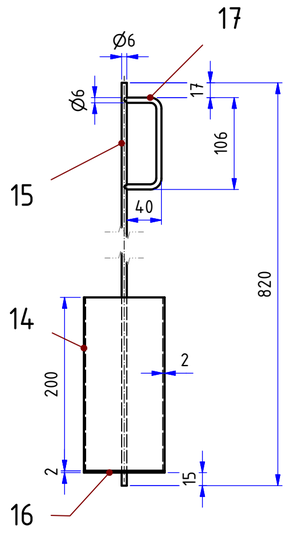

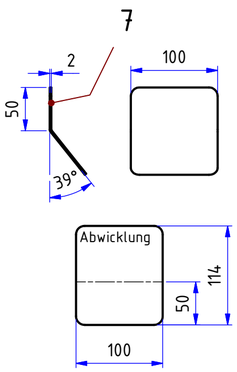

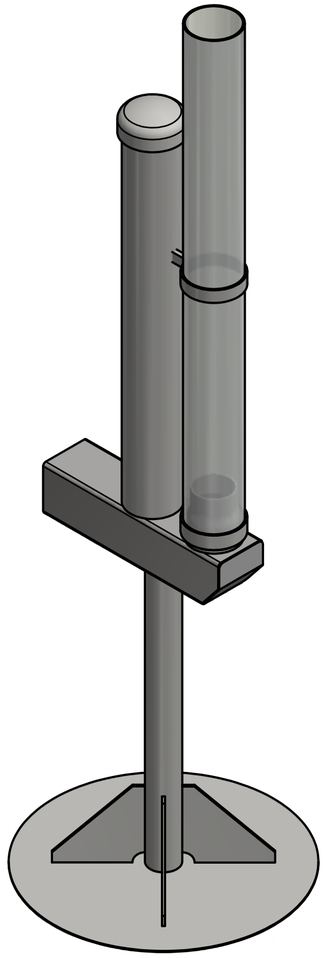

Pos.	Stk.	Beschreibung/Description	Abmessung/Dimension	Cert	DIN/ASME/AD	Material	kg
19	4	Rippe	Bl.5 x 150 x 150		EN 10 025	S235JR	2
18	1	Deckel Vierkant	Blech 2 x 100 x 114		EN 10 025	S235JR	0
17	1	Griff	Rd.6 x		EN 10 088	1.4301	0
16	1	Deckel LB Korb	Bl.2 Ø93			1.4301 (LB)	0
15	1	Gestänge_LB Korb	Rd.6 x 850		EN 10 088	1.4301	0
14	1	Lochblechkorb	Bl.2 x Ø93 x 300		EN 10 088	1.4301 (LB)	1
13	8	Mutter	ISO 4034 - M6			A2	0
12	4	Sechskantschraube	ISO 4017 - M6 x 60			A2-70	0
11	1	Reduzierung	DIN2616-1x88,9x2,9_76,1x2,9		EN 10 025	S235JR	1
10	1	Blech Belüftung	Blech 2 x 300 x 94		EN 10 025	S235JR	0
9	1	Distanzstück Rohrhalterung	Blech 5 x 30 x		EN 10 025	S235JR	0
8	1	Glashalterung oben	Rohr Ø108 x 6 x 25		EN 10 025	S235JR	0
7	1	Deckel Pellet Befüllungsrohr	KlöpperbodenDIN28011,ø114xMW6	3.1	EN 10 028	P 245 GH	1
6	1	Glasrohr Hitzebeständig	Rohr Ø100 x 3			Glas hitzeb.	2
5	1	Pellet Befüllungsrohr	Rohr x100 x 3		EN 10 025	S235JR	5
4	1	Glashalterung unten	Rohr Ø108 x 10		EN 10 216	P235GH	0
3	1	Vierkantrohr	100 x 100 x 3 - 400		DIN EN 10219-2	S235JR	3
2	1	Standrohr	Rohr Ø60,3 x 3,6 x 600		EN 10 216	P235GH	2
1	1	Grundplatte	Bl.5 x Ø500		EN 10 025	S235JR	3

Nicht bezeichnete Kehlnähte:
All not marked fillet weldings: a= 3 mm

Material wenn nicht anders angegeben:
Material if not otherwise predetermined: S 235 JR

Rev.	Änderung / Revision	Datum/Date	gezeichnet drawn by	geprüft checked by

	Datum/Date	Unterschrift/signature
Gezeichnet drawn by		
Geprüft checked by		
Projektleiter Proj.Engineer		

Format format: A2

Kom.-Nr.:

Maßstab/Scale: 1:5

Benennung/Designation: Fackel

Datei/File: Fackel 2.idw

Zeichnungs-Nr./Drawing-no.: 01/01 0

Rev.

Kennwort/Code word

Projection

Lichtbogenschweißverbindung an Stahl nach EN ISO 5817 - Bewertungsgruppe C
Arc welded joints in steel acc. EN ISO 5817 - quality level C

Allgemeintoleranzen für Schweißkonstruktionen nach DIN EN ISO 13920, Toleranzklasse BF
General tolerances for welded structure acc. DIN EN ISO 13920, tolerance class BF

Schutzvermerk nach DIN 34 beachten.
Consider note of safe-conduct acc. to DIN 34

Maße nicht abgreifbar / not to scale